# CNC AUTOMATED CUTTING

# ProStar<sup>™</sup> PRS100 CNC Plate Cutting System

PROSTAR by Brayair





Machine shown with optional equipment.

Designed with a functional, unitized frame, or pedestal mount, the dual-drive *ProStar* PRS100 CNC plate cutting system is built to run a full-production shift every day while enduring the wear and tear of a typical production environment. Advanced motion control enables the use of either conventional or high-definition plasma. The PRS100 comes standard with an easy-to-use *Hypertherm® EDGEConnect®* CNC that provides all of the functions required for oxy-fuel and/or plasma cutting, including file conversion.



Versatile and easy to use, the *EDGE Connect* CNC control helps you make the optimal cut every time, whether bevelcutting, fine-feature cutting, hole cutting, or plasma marking (controller cabinet varies by machine model).

# STANDARD EQUIPMENT

- Dual side-drive gantry, high-powered 320W AC brushless drives
- Aluminum reinforced extrusion, machined linear way bridge beam, non-unitized frame
- Hypertherm EDGE Connect numerical control with USB interface and wireless networking
- Rack & pinion drive with precision planetary gear boxes
- 18 homing positions and procedures to square the gantry during setup
- Rail-cleaning wiper system
- Smooth and accurate motion with bearings and multiple adjustments
- Elevated 20 lbs./ft. unitized rails, adjustable leveling pads
- 17-in. active matrix LCD touchscreen
- Power track guide protects hoses and cables
- Heat shields protect cables and hoses from sparks
- Three-part automotive paint finish
- Static water table standard; adjustable water table or downdraft table available as an option

# **ProStar CNC Plate Cutting Systems**

Call Praxair to ask how we can help you increase productivity and lower your cost of operations.



CUTTING DIMENSIONS	<i>ProStar</i> <sup>™</sup> PRS100
CUTTING WIDTH	4 ft 6 ft.
CUTTING LENGTH	4 ft 20 ft.
LIFTER SPEED	
PLASMA	800 ipm
OXY-FUEL	70 ipm
MACHINE SPEED	
TRAVERSING SPEED	1 ipm - 1,000 ipm
CONTOURING SPEED	1 ipm - 500 ipm
CUTTING CAPACITY	
PLASMA	Up to 2 in. mild steel Up to 2 in. aluminum and stainless steel
OXY-FUEL	Up to 3 in.
MAXIMUM STATIONS	
PLASMA	1
OXY-FUEL	1

Specifications subject to change without notice. Consult your Praxair representative when ordering.

#### StarSolver® Productivity Solutions

- Plasma arc cutting analysis program
- Oxy-fuel cutting analysis program
- Plasma arc consumable failure analysis program

# Controls & Software

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Hypertherm®
EDGE Connect®+ProNest®
CNC software

## Hypertherm Sensor® THC Height Control



Enables TrueHole®, TrueHoleBevel ™ and Rapid Part ™ features
Built in Hypertherm cut charts or part program process codes
Performance advantages without operator input
Operational logic inside the CNC for simplicity

### Plasma Arc Power Systems

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Hypertherm HPRXD® XPR300®, Powermax® Thermal Dynamics® Cutmaster® Series

### **Praxair Fuel Gases**

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StarFlame<sup>™</sup> C<sup>†</sup> Propane Propylene

**Praxair Gases & Blends** 

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Oxygen, argon,  $N_2$  H35, F5 HydroStar $^{\circ}$  D13 air dryer  $N_2$  generator

**OEM Consumables** 

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Hypertherm Thermal Dynamics ESAB® Harris®

 ${}^\star \text{Contact}$  your Praxair representative for availability and ordering.

†True Hole technology requires a HPRXD auto gas system or XPR300 system.