



Food

Overview

With over 100 years experience in the food and beverage industry, we have the know-how to help you optimize your production and freezing processes, lower your costs and improve your:

- Yield
- Production throughput
- Efficiency
- Quality

We do this through:

- Expert food analysis at our Food Technology Lab
- Optimal equipment engineering and design
- Expert set-up and start-up from our experienced field support.

First our dedicated team of food scientists can analyze your specific food product to develop your optimal custom processes. Then our world-class engineers will recommend and provide the optimal equipment for your needs. Finally our experienced field team can install, start-up and service your equipment to keep your equipment at top performance.

In short you'll get the temperature control and atmosphere applications you need, backed by the services and systems support you can expect from Praxair.

#### **Comprehensive Product Range**

Supplying each application with the proper gas (grade, compliance, certification, scale).

### **Superior Reliability**

Extensive production facilities network to help ensure high quality products are there when they are needed.

#### **Equipment and Systems Excellence**

Connecting customers with everything needed to handle and store gases efficiently and safely.

### **Productivity and Innovation Partner**

Working with food industry to identify and implement productivity and cost improvements.

### **Ease of Doing Business**

Providing convenient e-commerce options and strong customer support.

#### Safety Focus

Making safety the top priority for every activity.

www.praxairdirect.com



## The Praxair Food Technology Lab

At Praxair, our Food Technologies Lab provides our customers with the best-fit technology tailored to meet specific food freezing and processing needs. And while our methods are advanced, our goal is very simple: to help you deliver high quality food and beverage products to your customers.

In our Food Technologies Lab, we can analyze your process and provide you with recommendations on how to improve the quality and consistency of your product. Our lab is a full-time facility that has been in operation for over 30 years. Our experienced and dedicated technicians make their recommendations based on their expertise and the evaluation of data collected from thousands of tests on actual food products, in-lab thermal analyses and product testing on production-scale equipment. We will collect data on the thermal characteristics of your product, determine parameters for your freezing and chilling equipment, show what your product looks and tastes like after freezing, and recommend ways to better meet your goals. We are equipped to answer your most difficult product and processing questions so that you can optimize your system. So whether it's maximizing yield, boosting production or perfecting your finished product, our experts are ready to help with a customized assessment of your operation.



## Food Freezing and Chilling

Food freezing/cooling/chilling is the process of using direct contact of a cryogen to control or adjust temperature to a frozen or chilled state. Both inline and batch type freezing equipment can be designed to use carbon dioxide or nitrogen to freeze, cool or chill the food. The speed of cryogenic refrigeration helps prevent product degradation, the product retains natural juices and color, and dehydration is drastically reduced.

Almost any food product, (e.g., meat, chicken, fish, dairy, bakery, prepared foods, fruit, vegetables, etc.) can benefit from cooling or freezing, depending on the customer's needs.

Freezing is generally regarded as a food preservation technique. A customer considers freezing or chilling a food product to obtain higher quality products, extend shelf life, expand the distribution area, and make product handling easier.

The consequences of not achieving the desired final temperature include:

- Product handling problems
- Non-compliance with quality assurance (QA) specifications or government regulations
- Shorter shelf life or reduced product quality
- Supplemental freezing

Proper temperature control (cryogenic freezing or chilling) can greatly reduce (or slow) the loss of food product quality caused by bacteria growth, staling, oxidation and mold growth. This application also can overcome mechanical handling problems encountered in processes like packaging, slicing, dicing and other processing.

### What is cryogenic freezing?

Freezing is a change in the physical state of a food product when energy, in the form of heat, is removed, changing the water in the food from the liquid state to a solid state.

Praxair specializes in cryogenic freezing using nitrogen or carbon dioxide at low temperatures to quickly freeze food products locking in moisture and product quality.

### What is cryogenic chilling?

Cryogenic chilling is the removal of heat from raw and fresh processed foods, cooked or baked foods, and produce at ambient temperatures. Quickly cooling food products is an important step to ensure food safety and improve overall yield.

Praxair specializes in rapid chilling using liquid carbon dioxide and employ's innovative new applications using liquid nitrogen.



## Modified Atmosphere Packaging (MAP)

The use of modified atmospheres to replace air in food packages is applicable to many types of food. Controlling food spoilage is complex and more than one gas may be appropriate for the same application. However, specific packaging conditions and shelf life extension requirements play a role in determining which one is most suitable for a given application.

Praxair's *Extendapak*<sup>®</sup> gases are used by food processors and packagers to extend the shelf life of their products. These gases include pure nitrogen, carbon dioxide and oxygen or a mixture of these products and function to displace unwanted atmospheric gases when used in a Modified Atmosphere Packaging (MAP) process.

MAP represents only one aspect of what a food processor can use to ensure that high quality and safe food reaches the marketplace and, ultimately, the consumer.

Most importantly, MAP does not eliminate or reduce the processor's responsibility for good manufacturing practices. In fact, the opposite is true. MAP is only appropriate for plants producing the cleanest of products. No gas combination in the package will ever reverse a food's poor microbial condition. At its best, MAP will only extend the keeping quality of a food.

#### Praxair's Extendapak® Gases

Product	Praxair	Storage Temperature Food Gases
Red Meats*	14, 15, 16, 30, 32, 38	32-41 °F (0-5 °C)
Processed Meats	2, 12, 14, 15, 16, 23, 24, 26, 28, 30, 31, 32, 33, 34	32-41 °F (0-5 °C)
Poultry	2, 12, 13, 14, 15, 16	32-36 °F (0-2 °C)
Seafood	14, 15, 16, 45	32-36 °F (0-2 °C)
Fresh Fruits	1, 44, 47, 49, 50, 51, 57, 70	41-50 °F (5-10 °C)
Dairy Products	2, 12, 14, 15, 16, 23, 24, 26, 28	34-37 °F (1-3 °C)
Dry and Dehydrated Foods	1, 12, 16, 28	Ambient
Prepared Foods	12, 14, 15, 16, 24, 26, 28	32-41 °F (0-5 °C)
Bakery Products	1, 10, 12, 13, 14, 15, 16, 24, 25, 26, 27, 28	Ambient
Fresh Vegetables	1, 41, 42, 47, 48, 49, 50, 51, 70	32-41°F (0-5°C)



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### **Red Meats**

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Beef (Retail*)	EX 30	Т	374/10.36	2640/182	296	P-6303	2000 Series
		К	275/ 7.62	2200/152	296		(see pages
	EX 32	Т	290/8.03	1956/135	296	-	E•256 - E•258)
		К	258/7.15	1956/135	296		
	EX 38	Т	220/6.10	1464/101	296	-	
		К	196/5.43	1464/101	296		
Beef, Lamb,	EX 16	Т	208/5.76	1464/101	580	P-6231	2000 Series
Pork, Veal		К	185/5.13	1464/101	580		(see pages
	EX 15	Т	267/7.41	1956/135	580	-	E•256 - E•258)
		К	238/6.60	1956/135	580		
	EX 14	Т	338/9.36	2640/182	580		
		К	253/7.01	2200/152	580		

\* Cuts that are targeted for immediate retail display are best in EX 30, 32, or 38. When "bloom" is not necessary, mixtures 16, 15 and 14 are recommended.

When more than one Extendapak number is referenced, mixtures should be evaluated in the same sequence as listed. Mixtures are prepared with the same care as Certified Standard grade (see page C•92), however analyses are not reported.

### **Processed Meats**

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Sliced Meats	EX 14	Т	338/9.36	2640/182	580	P-6231	2000 Series
(Bologna,		К	253/7.01	2200/152	580		(see page E•256)
Corned Beef,	EX 15	Т	267/7.41	1956/135	580	]	
Ham, Pastrami,		К	238/6.60	1956/135	580		
Roast Beef,	EX 16	Т	208/5.76	1464/101	580	]	
Roast Pork)		К	185/5.13	1464/101	580		
Whole Meats	EX 16	Т	208/5.76	1464/101	580	P-6231	2000 Series
(Corned Beef,		К	185/5.13	1464/101	580		(see page E•256)
Ham, Roast Beef,	EX 12	Т	170/4.72	1168/80	580		
Roast Pork,		К	152/4.21	1168/80	580		
Salami,	EX 28	Т	145/4.01	971/67	580	1	
Smoked Meat)		К	129/3.57	971/67	580		
	EX 26	Т	126/3.50	830/57	580	1	
		К	112/3.11	830/57	580		
	EX 24	Т	112/3.11	724/50	580	1	
		К	100/2.77	724/50	580		
	EX 23	Т	101/2.81	642/44	580	]	
		К	90/2.50	642/44	580	1	
	EX 2	К	50/22.7	830/57	320	P-4574	2000 Series
		Q	20/9.1	830/57	320		(see page E•256)
		LC 180	400/182	350/24	622	P-4573	2006 Series
							(see page E•261)



# Poultry – Chicken, Cornish Hens, Duck, Turkey

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Chicken,	EX 2	K	50/22.7	830/57	320	P-4574	2000 Series
Cornish Hens,		Q	20/9.1	830/57	320		(see page E•256)
Duck, Turkey		LC180	400/182	350/24	622	P-4573	2006 Series
(master pack)							(see page E•261)
(retail)	EX 12	Т	170/4.72	1168/80	580	P-6231	2000 Series
		K	152/4.21	1168/80	580		(see page E•256)
	EX 13	Т	312/8.64	2350/162	580		
		K	260/7.21	2200/152	580	-	
	EX 14	Т	338/9.36	2640/182	580		
		K	253/7.01	2200/152	580		
	EX 15	Т	267/7.41	1956/135	580		
		K	238/6.60	1956/135	580		
	EX 16	Т	208/5.76	1464/101	580		
		K	185/5.13	1464/101	580		
Breaded Chicken	EX 14	Т	338/9.36	2640/182	580	P-6231	2000 Series
(cooked)		K	253/7.01	2200/152	580	-	(see page E•256)
	EX 15	Т	267/7.41	1956/135	580		
		К	238/6.60	1956/135	580		
	EX 16	Т	208/5.76	1464/101	580		
		К	185/5.13	1464/101	580		



# Seafood

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Raw White Fish*	EX 45	Т	214/5.93	1464/101	296	P-6232	2000 Series
Catfish, Cod, Dover, Flounder,		K	190/5.27	1464/101	296		(see page E•256)
Grouper, Haddock, Hake,							
Halibut, Monfish, Pike,							
Red Snapper, Shark, Skate							
Raw, High Fat and Oily Fish*	EX 16	Т	208/5.76	1464/101	580	P-6231	2000 Series
Carp, Eel, Herring, Mackerel,		K	185/5.13	1464/101	580		(see page E•256)
Salmon, Sardines, Swordfish,							
Trout, Tuna							
Crutaceans and Mollusks*	EX 45	Т	214/5.93	1464/101	296	P-6232	2000 Series
Abalone, Clams, Crab,		K	190/5.27	1464/101	296		(see page E•256)
Conch, Crayfish, Lobster,							
Mussels, Octopus, Oysters,							
Prawns, Scallops, Shrimp,							
Squid							
Dried Fish*	EX 14	Т	338/9.36	2640/182	580	P-6231	2000 Series
		K	253/7.01	2200/152	580	-	(see page E•256)
	EX 15	Т	267/7.41	1956/135	580		
		K	238/6.60	1956/135	580		

\*Retail Pak



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### **Dairy Products**

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Milk,	EX 1	Т	304/8.43	2640/182	580	P-4631	2000 Series
Powdered Milk		К	228/6.32	2200/152	580		(see page E•256)
		LC 180	4110/114	230/16	295	P-4630	2006 Series (see page E•261)
Cream Cheese,	EX 14	Т	338/9.36	2640/182	580	P-6231	2000 Series
Processed		К	253/7.01	2200/152	580		(see page E•256)
Cheese,	EX 15	Т	267/7.41	1956/135	580		
Soft Cheese		К	238/6.60	1956/135	580	_	
	EX 16	Т	208/5.76	1464/101	580		
		К	185/5.13	1464/101	580	-	
Cottage Cheese,	EX 16	Т	208/5.76	1464/101	580	P-6231	2000 Series
Hard Cheese		К	185/5.13	1464/101	580		(see page E•256)
	EX 12	Т	170/4.72	1168/80	580		
		К	152/4.21	1168/80	580		
	EX 28	Т	145/4.01	971/667	580		
		К	129/3.57	971/667	580		
Shredded	EX 15	Т	267/7.41	1956/135	580	P-6231	2000 Series
Cheese		К	238/6.60	1956/135	580		(see page E•256)
Ricotta,	EX 28	Т	145/4.01	971/67	580	P-6231	2000 Series
Sour Cream,		К	129/3.57	971/67	580		(see page E•256)
Yogurt	EX 12	Т	170/4.72	1168/80	580		
		К	152/4.21	1168/80	580		
	EX 16	Т	208/5.76	1464/101	580		
		К	185/5.13	1464/101	580		

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# **Bakery Products**

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Bread, Crumpets,	EX 12	Т	170/4.72	1168/80	580	P-6231	2000 Series
Doughnuts,		К	152/4.21	1168/80	580	_	(see page E•256)
English Muffins,	EX 16	Т	208/5.76	1464/101	580		
Muffins, Pastry,		К	185/5.13	1464/101	580	_	
Pizza Crusts,	EX 15	Т	267/7.41	1956/135	580		
Rolls		К	238/6.60	1956/135	580	_	
Bread Crumbs,	EX 1	Т	304/8.43	2640/182	580	P-4631	2000 Series
Cookies		К	228/6.32	2200/152	580	_	(see page E•256)
		LC 180	4110/114	230/16	295	P-4630	2006 Series
							(see page E•261)
Cakes	EX 10	Т	321/8.90	2640/182	580	P-6231	2000 Series
		К	241/6.68	2200/152	580		(see page E•256)
	EX 12	Т	170/4.72	1168/80	580		
		K	152/4.21	1168/80	580		
	EX 13	Т	312/8.64	2350/162	580		
		К	260/7.21	2200/152	580		
	EX 14	Т	338/9.36	2640/182	580		
		K	253/7.01	2200/152	580		
	EX 15	Т	267/7.41	1956/135	580		
		К	238/6.60	1956/135	580		
	EX 16	Т	208/5.76	1464/101	580		
		К	185/5.13	1464/101	580		
	EX 1	Т	304/8.43	2640/182	580	P-4631	2000 Series
		К	228/6.32	2200/152	580		(see page E•256)
		LC 180	4110/114	230/16	295	P-4630	2006 Series
							(see page E•261)



### Fruits

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Apples, Apricots,	EX 70	Т	312/8.83	2640/182	580	P-6231	2000 Series
Honeydew,		K	235/6.65	2200/152	580		(see page E•256)
Orange Sections,							
Pears							
Blueberries,	EX 47	Т	321/8.91	2640/182	580	P-6231	2000 Series
Cherries		K	241/6.69	2200/152	580		(see page E•256)
	EX 51	Т	315/8.73	2640/182	580		
		К	237/6.57	2200/152	580		
Grapes	EX 1	Т	304/8.43	2640/182	580	P-4631	2000 Series
		K	228/6.32	2200/152	580		(see page E•256)
		LC180	4110/114	230/16	295	P-4630	2006 Series
							(see page E•261)
Kiwi, Nectarines,	EX 51	Т	315/8.73	2640/182	580	P-4631	2000 Series
Plums		K	237/6.57	2200/152	580		(see page E•256)
Peaches	EX 51	Т	315/8.73	2640/182	580	P-4631	2000 Series
		K	237/6.57	2200/152	580		(see page E•256)
	EX 49	Т	316/8.78	2640/182	590		
		K	238/6.59	2200/152	590		
Raspberries	EX 49	Т	316/8.78	2640/182	590	P-4631	2000 Series
		K	238/6.59	2200/152	590		(see page E•256)
	EX 50	Т	324/8.97	2640/182	590		
		K	243/6.73	2200/152	590		
	EX 51	Т	315/8.73	2640/182	580		
		К	237/6.57	2200/152	580		
Strawberries	EX 57	Т	341/9.46	2640/182	590	P-4631	2000 Series
		К	255/7.07	2200/152	590		(see page E•256)
	EX 44	Т	340/9.43	2640/182	580	1	

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For ordering purposes, please add the desired cylinder style to the end of the designated part number.



### **Fresh Vegetables**

Туре	Part Number	Cylinder Style	Content ft <sup>3</sup> /m <sup>3</sup>	Pressure psig/bar	CGA	(M)SDS	Regulator Recommendation
Asparagus	EX 49	Т	316/8.78	2640/182	590	P-4631	2000 Series
		К	238/6.59	2200/152	590		(see page E•256)
	EX 50	Т	324/8.97	2640/182	590	_	
		K	243/6.73	2200/152	590		
	EX 51	Т	315/8.73	2640/182	580		
		K	237/6.57	2200/152	580		
Brussel Sprouts,	EX 51	Т	315/8.73	2640/182	580	P-4631	2000 Series
Cabbage, Carrots,		K	237/6.57	2200/152	580		(see page E•256)
Cauliflower,							
Radishes							
Corn,	EX 49	Т	316/8.78	2640/182	590	P-4631	2000 Series
Sweet Potatoes		К	238/6.59	2200/152	590		(see page E•256)
Lettuce, Peppers,	EX 70	Т	312/8.83	2640/182	580	P-6231	2000 Series
Spinach,		K	235/6.65	2200/152	580		(see page E•256)
Vegetable Salads							
Beans, Brocolli,	EX 47	Т	321/8.91	2640/182	580	P-6231	2000 Series
Onions		K	241/6.69	2200/152	580		(see page E•256)
	EX 51	Т	315/8.73	2640/182	580		
Potatoes	EX 50	Т	324/8.97	2640/182	590	P-4631	2000 Series
		K	243/6.73	2200/152	590		(see page E•256)
	EX 49	Т	316/8.78	2640/182	590		
		К	238/6.59	2200/152	590		
Tomatoes	EX 50	Т	324/8.97	2640/182	590	P-4631	2000 Series
		К	243/6.73	2200/152	590		(see page E•256)
	EX 42	Т	334/9.26	2640/182	590		
		К	250/6.93	2200/152	590		

When more than one Extendapak number is referenced, mixtures should be evaluated in the same sequence as listed. Mixtures are prepared with the same care as Certified Standard Grade (see page C•92). Analyses are not reported.